

ENVIROMET[®] HS BOPLA

METALLIZED POLY(LACTIC) ACID FILM

Typical Values

Metal One Side, Heat Sealable Other Side

A metallized, bi-axially oriented, heat sealable PLA film, made from renewable resources. Good handling and barrier properties for use in many packaging applications including printing and lamination. This film exhibits excellent surface brightness. The material is BPI certified. Gauges available from 80GA to 160GA.

Properties	Typical Value	Units	Test Method
Yield	22,700	in ² /lb	
Thickness	1.0 25	Mil µm	
Optical Density	2.0	Tobias	CMP OD-1
Light Transmission	< 1.0	%	
Coefficient of Friction	0.5	-	ASTM D1894
Tensile Strength	9,000 MD 15,000 TD	Psi	ASTM D882
Seal Strength	500	g/in	
Heat Seal Initiation Temperature	160	°F	
WVTR	0.3	g/100in ² /24 hr.	ASTM E-398 (100° F, 90% RH)
OTR	0.5	cc/100in ² /24 hr.	ASTM D-3985 (73.4° F, 50% RH)
Base Film Compostability	Passed		ASTM D6400

This product may be safely used as components of articles that directly contact food, in strictest accordance and subject to the limitations as set forth under conditions of use B through G, as described in Table 2 of 21 CFR 176.170 (c). However, due to the relatively low softening point we recommend the use of ENVIROMET only under conditions of E through G. All of these applications are without limitation to those described in Table 1 of 21 CFR 176.170 (c).

The information and opinions herein are believed to be true and accurate and presented without guarantee or responsibility on our part. No recommendation for use of our product is intended as a patent infringement. No warranty of any kind with respect to patents held by others is implied or intended.